## **CLAIMS OF THE APPLICATION**

- 1. (Currently amended) A process for <del>preparation of preparing</del> crystalline Form-I of Pantoprazole sodium sesquihydrate, <del>said process</del> comprising:
- a) providing a solution of dissolving Pantoprazole free base and a stoichiometric amount of aqueous sodium hydroxide in a solvent containing a stoichiometric amount of aqueous sodium hydroxide;
  - b) adding an anti-solvent;
  - c) cooling the solution mixture of (a) and (b) until a precipitate is formed; and
- d) isolating the precipitate, which is the crystalline Form-I of Pantoprazole sodium sesquihydrate.
- 2. (Currently amended) The process of claim 1, further comprising drying the isolated precipitate Pantoprazole sodium sesquihydrate.
- 3. (Currently amended) The process of claim 1, wherein said solvent is selected from the group consisting of C1-C4 a C<sub>1</sub>-C<sub>4</sub> straight or branched alcohols such as methanol, ethanol, n-propanol, isopropanol, n-butanol, secondary butanol or tertiary butanol alcohol, or other solvents such as tetrahydrofuran, or acetonitrile, or ethylacetate ethyl acetate.
- 4. (Original) The process of claim 1, wherein said solvent is tetrahydrofuran, acetonitrile or ethyl acetate.
- 5. (Currently amended) The process of claim 1, wherein said solvent anti-solvent is selected from the group consisting of an aliphatic or alicyclic hydrocarbon solvents solvent comprising of petroleum ether, hexane, n-heptane, cyclohexane or cycloheptane, or a chlorinated solvents solvent, such as dichloromethane or chloroform or ethers an ether of groups having C1-C4 1-4 carbon atoms in a straight or branched

chain such as dimethyl ether, diethyl ether, di isopropyl ether, di butyl ether or methyl tertiary butyl ether.

- 6. (Currently amended) The process of claim 1, wherein said solvent anti-solvent is dichloromethane or diisopropylether or methyl-tertiary butyl ether.
- 7. (Currently amended) The process of claim 1, wherein said providing dissolving step includes comprises heating a mixture of the starting Pantoprazole free base and the solvent to a temperature of from about 25°C to about 50°C until the solution is formed.
- 8. (Original) The process of claim 7, wherein the mixture is heated to from about 40°C to about 50°C.
- 9. (Original) The process of claim 1, further comprising filtering said provided solution of Pantoprazole prior to said cooling step.
- 10. (Original) The process of claim 1, wherein the solution of Pantoprazole is cooled to from about -10°C to about 20°C.